



LIMITED LIFETIME WARRANTY

INSULATED STEEL DOORS

MODELS: THERMA TECH 3400, THERMA TECH 3500
THERMA MAX™, TRI TECH™ & MODERN TECH 3550

Page 1 of 2

The Therma Series Door, when installed for residential use, is warranted against deterioration resulting in sections rusting through for as long as you own your home. Minor scratches and abrasions, which occur in shipping or handling of the door, are not considered a factory defect. All paint system infractions must be touched up to maintain the warranty. To further maintain this warranty the paint system must be kept free of harmful foreign substances. Normal weather conditions usually would dictate cleaning the door annually. Environments exposed to harsh conditions such as salt air or high humidity (ABOVE 85%) requires more frequent and additional maintenance. Color fading and or chalking of the paint finish is inherent due to prolonged exposure to natural sunlight and is not considered a defect. Paint performance and surface variations which meet or exceed industry standards are not considered reasonable cause for replacement.

In addition, Therma Series doors are warranted from the date of shipment per the following:

- A period of five (5) years against delaminating. If the door is painted a dark color, the door's surface when facing the sun should not reach a temperature in excess of +200° Fahrenheit.
- All other components of the door and hardware system are warranted against defects in material and/or workmanship for a period of one (1) year.

Hörmann Northwest Door's warranty is strictly and expressly limited and is in lieu of all other warranties, expressed or implied, by operation of law or otherwise. In no event shall Hörmann Northwest Door be liable for special, incidental, or consequential damages, subject to specific rights afforded by a buyer in various states regarding limitations and time periods.

Upon inspection, Hörmann Northwest Door at its discretion agrees to repair or replace at no charge any part, parts, or complete unit found to be defective by Hörmann Northwest Door within these time periods for the original purchaser. Hörmann Northwest Door will not be responsible for painting, shipping, transportation, labor, and/or field service charges. No warranty is expressed or implied for merchantability or suitability for particular applications of purposes either determined by the purchaser or not. No other warranties are expressed or implied by Hörmann Northwest Door, nor shall they extend beyond stated time period.

Hörmann Northwest Door reserves the sole right to determine whether the defect is a result of product failure or abuse to the product. This warranty shall be void if, in Hörmann Northwest Door's judgment, the product was subjected to abuse, misuse, neglect or if the product was altered during or after installation in any way that may have impaired its safety, operation, or efficiency. Hörmann Northwest Door will not be responsible for damages resulting from the product being subjected to an accident.

WARNING: Only an EXPERIENCED DOOR TECHNICIAN such as your Hörmann Northwest Door Dealer should make any adjustment to the door. **Serious injury can result from improper adjustments to the product!**

(Continued on page 2 of 2)



LIMITED LIFETIME WARRANTY

INSULATED STEEL DOORS

MODELS: THERMA TECH 3400, THERMA TECH 3500
THERMA MAX™, TRI TECH™ & MODERN TECH 3550

Page 2 of 2

PAINTING YOUR DOOR (Modern Tech 3550 Excluded)

This quality steel door comes with a baked on polyester enamel coating. To add another finish the door, the following procedures are recommended:

- To improve the adhesion of the paint, lightly scuff the door's surface with a "Scotch Bright" type scouring pad to reduce gloss (**DO NOT USE STEEL WOOL**).
 - Do not expose bare metal.
 - Any exposed bare metal must be coated with a primer specifically intended for metal.
- Clean your door with a mild solution of Tri Solvent Phosphate, followed by a 10:1 mixture of water and vinegar.
- Rinse the door thoroughly with clean water and let dry completely before painting.
- **DO NOT PAINT IN DIRECT SUNLIGHT or if THE DOOR'S SURFACE IS WARM TO THE TOUCH.**
 - Dark colors are not recommended where the door is exposed to direct sunlight for extended periods, such as a southern to western exposure.
 - Dark colors absorb and retain the heat and can lead to peeling of the paint coating.
- A top coating of a high quality 100% acrylic exterior latex paint is recommended for the door.
 - Care must be exercised not to paint joint and edge seals as surfaces painted and pressed against the seal will adhere and cause seal damage.
 - To ensure the finish paint is compatible, always paint a sample area to test adhesion.
 - Check your paint manufacturer's instructions carefully for any additional recommendations and future maintenance requirements.
- **CLEANING YOUR MODERN TECH DOOR**
 - **NOTE: Modern Tech doors should ONLY be cleaned with a garden hose with the sprayer set to "mist" for larger dirt particles.**
 - **Additional cleaning should be with a lint-free cloth and foaming ammonia-free foaming glass cleaner. All wiping should be horizontal (left to right, right to left). Do not rub the door at an angle, up and down, or with a circular motion!**

INSTALLATION OF A GARAGE DOOR OPENER (G.D.O.)

Installation of a G.D.O. requires the full width the top section of the door to be properly reinforced. Hörmann Northwest Door recommends a professional installing dealer for your G.D.O. needs. Any G.D.O. not installed by a professional garage door installation company voids this warranty. **Garage door openers, when not installed correctly can cause injury or death.** Check the G.D.O. owner's manual for proper installation and adjustments. Monitor these adjustments monthly. Damage to your door by a G.D.O. is not a factory defect and not covered under this warranty.

This warranty is specifically limited to the original purchaser and does not include normal wear or damage beyond Hörmann Northwest Door's control. This warranty shall be void if visible evidence indicates that recommended installation procedures and maintenance instructions were not followed.